

# YOU WILL NEED:



#### **READ ME FIRST:**

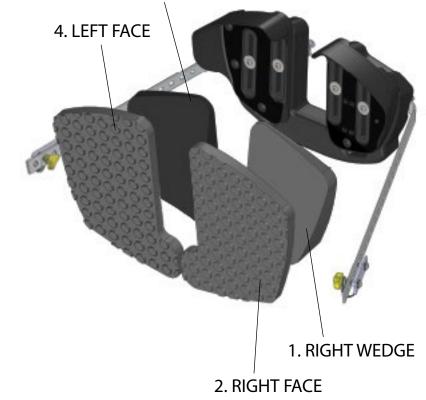
- 1. SEE CORE WHITEOUT MANUAL TO SET PROPER BULKHEAD POSITION.
- 2. FOLLOW THE DIRECTIONS AND INSTALL FOAM IN THE ORDER SHOWN. (WEDGE, FACE)
- 3. DIMENSIONS WILL CHANGE WITH THE STACK-UP OF EACH FOAM PART. MEASURE, CUT AND INSTALL EACH PART SEPARATELY. (DO NOT CUT ALL PARTS FIRST)
- 4. INSTALL EACH PART IN THE SEQUENCE SHOWN, MEASURING AS YOU GO.
- 5. START WITH THE RIGHT SIDE FOAM. USE THE REVERSE SIDE OF THE TEMPLATE FOR THE LEFT SIDE FOAM.

## **ORDER OF INSTALLATION:**

1.

- 1. INSTALL THE FOAM PARTS #1 TO #4 IN ORDER STARTING WITH #1. RIGHT WEDGE.
- 2. AFTER EACH FOAM PART IS INSTALLED, MEASURE AND INSTALL THE NEXT PART IN SEQUENCE.



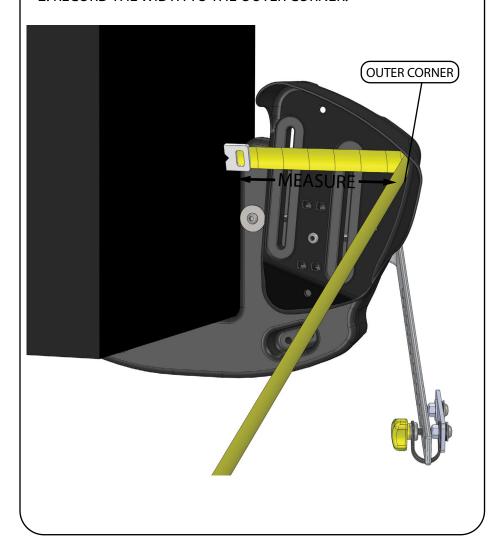




### **MEASURE WIDTH:**



- 2.
- 1. PLACE A TAPE MEASURE AGAINST THE SIDE OF THE BOW WALL AND EXTEND IT TOWARD OUTER CORNER OF THE TOECUP.
- 2. RECORD THE WIDTH TO THE OUTER CORNER.

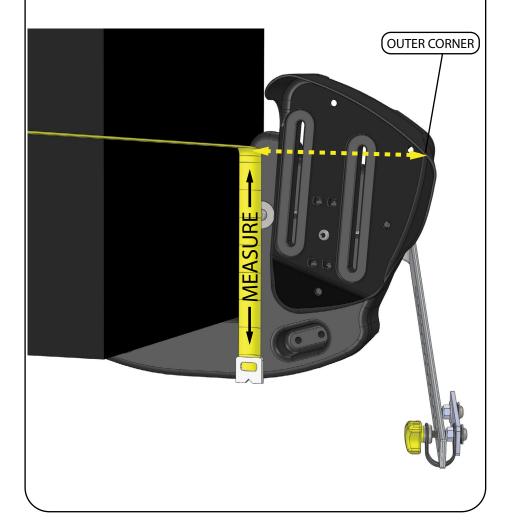


# **MEASURE HEIGHT:**



3

- 1. PLACE A TAPE MEASURE AGAINST THE HULL OF THE BOAT NEXT TO THE BOW WALL. EXTEND THE TAPE UPWARD AND APPROXIMATE THE HEIGHT OF THE OUTER CORNER OF THE TOECUP.
- 2. RECORD THE HEIGHT TO THE OUTER CORNER.

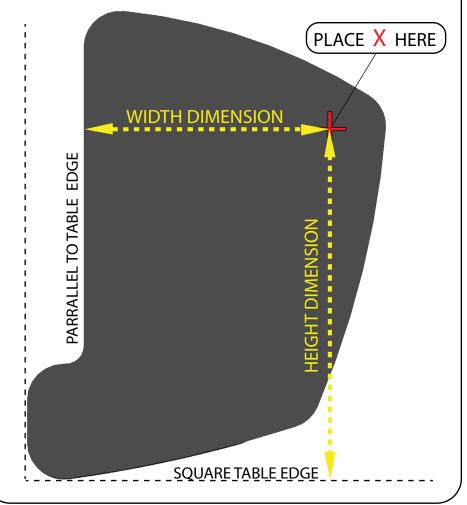




# MEASURE THE FOAM



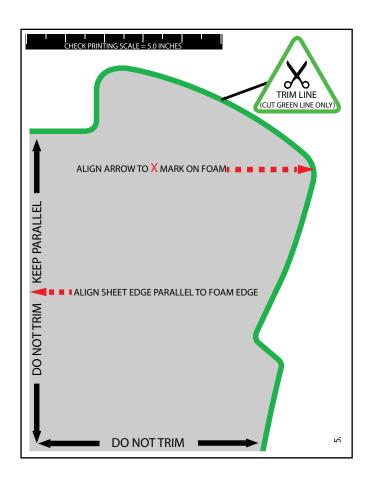
- 1. PLACE THE FOAM PART ON A SQUARE TABLE EDGE AND ALIGN THE INISDE EDGE TO BE PARALLEL TO THE TABLE.
- 2. USE THE WIDTH AND HEIGHT DIMENSIONS TO MAKE AN X ON ON THE FOAM. (USE THE TABLE EDGE TO MEASURE HEIGHT, AND THE FOAM EDGE TO MEASURE WIDTH.)



## TRIM THE TEMPLATE



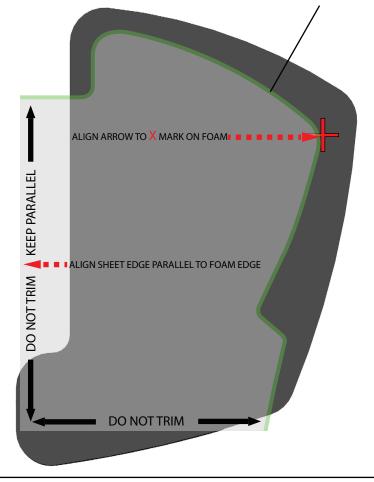
- 1. PRINTABLE TEMPLATES ARE PROVIDED ON PAGES 5 AND 6.
- 2. PRINT BOTH TEMPLATES: PAGE 5. FOR THE WEDGE AND PAGE 6. FOR FACE PART.
- 3. TRIM EACH TEMPLATE ALONG THE SOLID GREEN LINE.





### TRACE THE FOAM

- 1. PLACE THE TEMPLATE ON THE FOAM AND ALIGN THE TEMPLATE ARROW TO THE MARKED X.
- 2. MAKE SURE THE TEMPLATE IS PARALLEL WITH THE LEFT EDGE OF THE FOAM.
- 3. TRACE THE GREEN LINE ON THE FOAM USING A MARKER.



### TRIM AND INSTALL FOAM



- 1. TRIM THE FOAM USING A HAND SAW OR BAND SAW.
- 2. CHECK THE FOAM FIT BY FIRMLY PRESSING INTO PLACE. MAKE SURE THAT THE HEEL TABS ARE PRESSED UNDER THE BOW WALL.
- 3. CHECK FOR GAPS OR INTERFERENCE THAT MIGHT PREVENT THE VELCRO AND ADHESIVE FROM STICKING.
- 4. REMOVE THE ADHESIVE BACKING AND CAREFULLY PRESS THE FOAM PART INTO PLACE.
- 5. PREPARE THE NEXT FOAM PART BY FOLLOWING STEPS #2 THROUGH #7 FOR EACH ADDITIONAL PART.

## **PROTIPS:**

ELEVATE YOUR BOAT. PLACE YOUR BOAT ON PICNIC TABLE OR WORK BENCH TO HAVE BETTER ACCESS.

FOR A GOOD FIT, REMOVE MATERIAL SLOWLY, CHECKING FIT AS YOU WORK.

USE A BAND SAW FOR A CLEAN FOAM CUT. A HANDSAW OR UTILITY KNIFE WILL REQUIRE MORE WORK.

USE A FOAM RASP OR COURSE GRIT SANDPAPER TO CLEAN UP EDGES.

